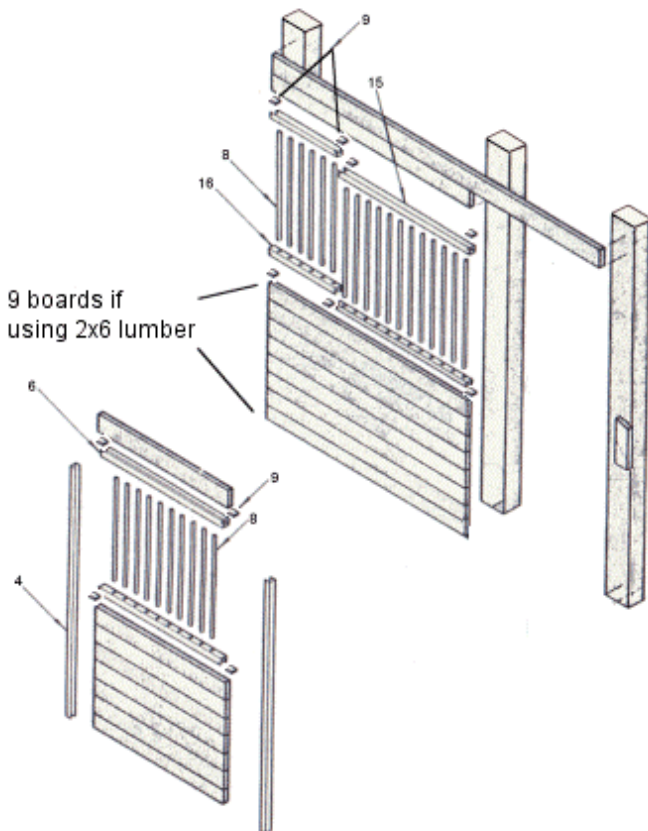


GALVANIZED STALL ASSEMBLY INSTRUCTIONS

INSTALLATION OF STALL DOOR



- Lay door side rails (Item 4) on flat surface.
 - Cut ten 2 x 6 x 51" Long Boards
 - Mount one 2 x 6 at top of door (hanger board) between side channels using teks screws.
 - Assemble grill by inserting all 12 poles into both the top and bottom channels. Slide channels no more than 1 inch onto the poles
 - Use 2 spacer clips (item 9) to hold the channels off of the wood 3/8 of an inch. Spacer clips are used at the top and bottom of each grill, one in each corner. Attach top grill channel to hanger board using teks screws in the left and right corners.
 - Slide first bottom board up tight against the bottom of the poles.
 - Use 2 spacer clips to hold channel off of the wood 3/8 of an inch. Attach channel to the board with teks screws
 - Install eight 2 x 6 x 51" boards in bottom portion of door. Attach with teks screws.
- NOTE:** First 2 x 6 must be pushed up firmly against bottom of the galvanized poles.
- Measure gap between bottom board and end of side channels. Rip remaining 2 x 6 to fit and install with teks screws.

NOTE: If using our CM84 Sliding Door Hardware Kit, refer to those instructions at this point to complete hanging the sliding door.

NOTE: Small bag of teks screws enclosed to secure boards to the front face of steel channels on each door side.

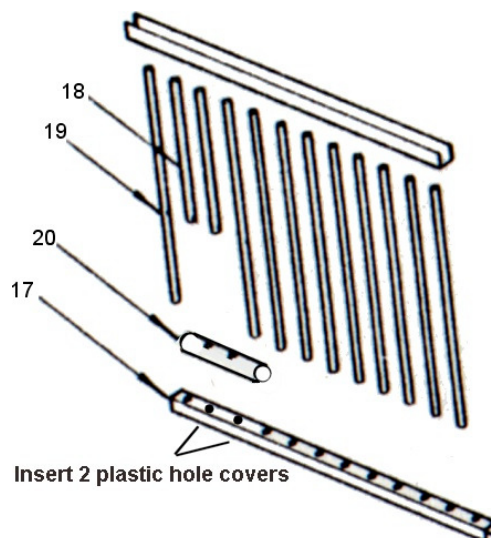
INSTALLATION OF 4' STALL GRILL

- Assemble grill by inserting all 12 poles into both the top and bottom channels. Slide channels no more than 1 inch onto the poles.
- Attach bottom grill channel to the top wall board using 3/8 spacer clips and teks screws.
- Set header boards tight against top of the poles. Attach top grill channel to header board using spacer clips and teks screws

NOTE: 2 x 6 must be pushed tight onto ends of grill poles

INSTALLATION OF 4' GRILL WITH FEED OPENING

- Assemble 2 short poles (item 18) to cross members (item 20) using 1/4 x 2 1/2 inch all thread bolts.
- Assemble 2 long poles with drilled holes (item 19) to cross member (item 20) using 1/4 x 2 1/2 inch hex bolt.
- Push poles into grill channels and assemble into stall opening as in grill instructions before. (Steps d and f above)



Country Manufacturing, Inc.

P.O. Box 104

Fredericktown, OH 43019

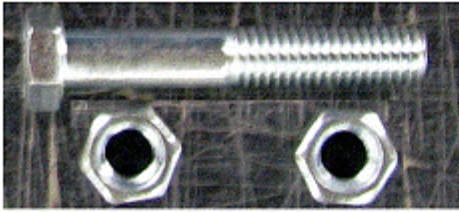
PH: 740-694-9926

FAX: 740-694-5088

Hardware Nuts, Bolts and Screws Provided for Installation

Some hardware shown comes only with the sliding door hardware kit (noted with the hardware item).

This Hardware is INCLUDED with the SLIDING DOOR HARDWARE KIT



Bottom Stay Roller Bolts and Nuts
3/8" x 2 1/4" bolt and 2 each 3/8" nuts
One Bolt and 2 nuts included in hardware kit



Lag Bolt 1/4" x 3 1/2"
Five bolts included in each hardware kit



Lag Screw
5/16" x 1 1/4"
Six Screws Included in each hardware kit



Upper Trolley Roller Bolt and Nuts Assembly
Two Bolt and Nut Sets Included in each hardware kit



Wood Screw
1/4" x 1 1/2"
Six Screws Included in each hardware kit

This hardware is included with Grilled Stall Divider Wall or Back Wall



Teks Screws
1 inch self-tapping
4 each per Grill Section
24 each per Stall Door

Note: Teks screws can be installed through either the face of the door channels (facing the aisleway) or through the side of the door channels. Placement of the Teks screws depend on the look you want for your stalls.