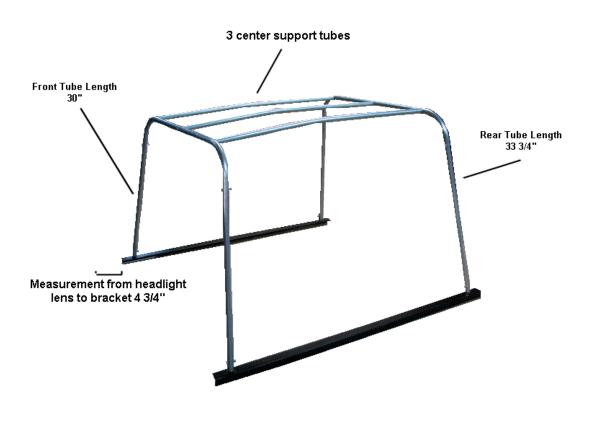
## **MAXIV** Light Weight Cab Frame

## WARNING! This is NOT an Roll Bar and Offers NO Roll-Over Protection!





Hardware Included:

16 each ½ x 1 1/2 hex head bolts

16 each ¼ nylock nuts

32 each ¼ washers

2 each mounting rails 1 left, 1 right

2 each 30" front tubes

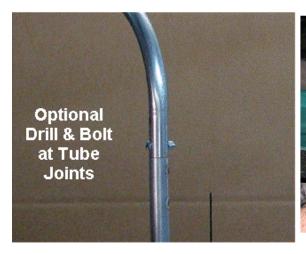
2 each 33 ¾" rear tubes

2 each hoops

3 each center support tubes

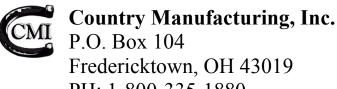
6 each ¼ phillips head machine screws 3" long

- 1) Assemble frame before installing on the Max IV
- 2) Lay side frames on the floor with the 10 degree angle stubs to the rear, the 5 degree angle stubs to the front. (The rear stubs have more angle than the front stubs) Insert the front tubes (30" long) and one hoop. Install the rear tubes 33 3/4" long on the rear tube with the second hoop.
- 3) Insert the 3 center support tubes with the "hump" in the tube up. This is for water to run off the cab and not pool. The hump should be closest to the rear of the frame.
- 4) OPTIONAL: Some people secure the joints of the tubes with a wrap of Duct Tape as the fabric cab keeps the frame in place. For a more rigid structure, we suggest to drill holes through the tubes at the joint where the tubes meet and secure with ½" bolts and nuts with the nut facing to the inside.





- 5) Set the frame work on the body flange of your MaxIV. Measure 4 ¾" from the headlight lens to the end of the mount bracket. NOTE: This measurement may be different depending on the year of your machine. The 4 ¾" measurement is for years 2000 and up with the rectangular headlights. Older MaxIV units will use a 7 ¼" measurement from the NOSE of their machine. Drill holes through the mount bracket and through the body flange. (We suggest to drill the hole through the flange closest to the headlight first and secure loosely with the supplied ¼" nut, bolt and washers. Then move to the most rearward hole, press the mounting bracket toward the body of the machine and drill the hole and secure with the supplied hardware.
- 6) Drill all holes through both mounting brackets and secure with the supplied hardware.



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